


Project Data Set

	Project Name	<input type="text"/>
	Customer Name	<input type="text"/>
	Company Name	<input type="text"/>
	Phone Number	<input type="text"/>
	Email Address	<input type="text"/>

	FIRST SHOT	SECOND SHOT
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	FIRST SHOT	SECOND SHOT
Part		
Material	<input type="text"/>	<input type="text"/>
Filler	<input type="text"/>	<input type="text"/>
Additive	<input type="text"/>	<input type="text"/>
Color	<input type="text"/>	<input type="text"/>
Color Change	<input type="text"/>	<input type="text"/>
Part Volume	<input type="text"/>	<input type="text"/>
Number of Cavities	<input type="text"/>	<input type="text"/>
Runner Volume	<input type="text"/>	<input type="text"/>
Shot Volume	<input type="text"/>	<input type="text"/>

	FIRST SHOT	SECOND SHOT
Injection		
Injection Time	<input type="text"/>	<input type="text"/>
Injection Pressure	<input type="text"/>	<input type="text"/>
Fill analysis performed	<input type="checkbox"/>	<input type="checkbox"/>
Injection Pressure	<input type="checkbox"/>	<input type="checkbox"/>
First Shot Transfer Method	<input type="text"/>	

X-CALIBER MOUNTING

Molding Machine	Mold Mounting
Machine Make	Stationary Side Mounting
Tonnage	Horizontal, Standard
Euromap 12 Robot interface	Horizontal, Parallel
SPI Robot AN116 Interface	Vertical, Standard
Euromap 67 Robot interface	Vertical, Parallel
SPI Robot AN146 Interface	Custom
Generic Digital Signal	



Vertical, Standard

The standard vertical position for the X-Caliber injection unit requires only 5" of mold height for mounting. The injection unit sits on top of the mold with minimal space requirements and no machine guarding interference.



Vertical, Parallel

This position is for large machines where the injection unit can mount on the side of the mold between the tie-bars. Alternatively, the injection unit can mount on wide molds positioning the X-Caliber outside the tie-bars.



Horizontal, Standard

The standard position for X-Caliber injection units. The injection unit can mount between the tie-bars and often inside the machine guarding.



Horizontal, Parallel

In this configuration a 90 degree adapter is used to position the injection unit between the tie-bars.